

NA



ENGINEERING CHANGE AUTHORITY

CLASS

III

EC NO.

3580

SHEET

1 OF 5

REQUESTED BY: A. STRINGER
DEPARTMENT: PED

DISCUSSED
WITH

NAME D.E.M.
DEPT: ENG ADMIN

MODELS 12000

THIS EC MUST APPLY BEFORE/WITH/AFTER EC
3535

YEAR
1981

REFERENCE Nos

SERVICE NO

CTR NO

T.S.A. NO.

REQUIRED IN PRODUCTION
1982 MOD YEAR.

DATE RAISED
30.11.81

SUMMARY OF CHANGE/RELEASE

UPG 37 ONLY

FITTING OF MOTORISED AERIAL TO REAR PONTON & REINTRODUCE 108356/7 &
100207/8 FRT FENDER ASSY'S & FRT FENDER.

U.S.A Spec Only?

ALL ADDITIONS, DELETIONS AND REVISIONS TO BE LISTED IN
UPG ORDER ON SPECIFICATION SHEETS

TOOLING STATUS

STOCK DISPOSAL INSTRUCTIONS

PART NUMBER

USE

REWORK AS BELOW

Scrap

No Commitment

110590

BALANCE STOCKS

In Progress

11045-6-7

Tooling Complete

110658&105515

INTERCHANGEABILITY
AFFECTED

YES

NO

AFFECTS

YES

NO

PRODUCTION:-

LEGISLATION

SAFETY

SERVICE:-

EMISSIONS

COST ESTIMATE

POUNDS

DIE

BODY ASSY

TRIM

FINAL ASSY

MECHANICAL

PLANT LAYOUT

MAT. HANDLING

SUPPLY

TOTAL COST ESTIMATE

VEHICLE COST ESTIMATE

MATERIAL

DIRECT LABOUR

VARIABLE BURDEN

VEHICLE PIECE COST

REVISED
ISSUES

- | | | |
|---|----------|---------------------------------|
| 1 | DATE 1/4 | L.H. COMP. CHASSIS INSTALLATION |
| 2 | DATE 12/ | DWG. ADDED |
| 3 | DATE 8/ | 106618 ELECT. COMP CHASSIS L.H. |
| 4 | DATE | REVISED. A1 |
| 5 | DATE | |

REASON FOR CHANGE

DMC NA REQUEST

APPROVALS

LEGISLATION

PROD DESIGN/SAFETY

EMISSIONS

PRE-ISSUE CHECK

APPROVED

ENGINEERING CHANGE COMMITTEE

PREPARED BY:

REJECTED

DATE:

APPROVED

D E McCONNELL

12.3.81

ENGINEERING CHANGE AUTHORITY SPECIFICATION SHEET

CHECKER'S SIGNATURE

DRAUGHTSMAN'S SIGNATURE

DATE

EC NO:

3580

SHEET 2 OF 5

PART NUMBER	DRG LVL	PART NAME & PARTICULARS OF CHANGE	DR	MODEL INDICATIONS	REF	NO OFF	SUPERSEDES	S.D. E.R. STATUS	STOCK DISP	SOURCE	Interch. Affected	New SERVICES Old	Old Now
		ADDITION TO UPG 0											
✓ 110976	1	INST DRG AERIAL BRKT & AERIAL TO BDY		12000		1	NEW		U	M			
✓ 111297	1	L.H. COMP CHASSIS INSTALLATION		12000			NEW		-	M			
		ADDITION TO UPG 37											
✓ 110971	1	MOTORIZED AERIAL ASSY		12000 6000		1	110045 110046-7		U	B/O	YES	NO	NO
✓ 110972	1	BRKT-AERIAL FIX		12000 6020		1	NEW		U	B/O			
✓ 110973	1	AERIAL CO-AXIAL EXT SPARE		12000 6080		1	110658		U	B/O	YES	NO	NO
✓ 110974	1	AERIAL EXT CABLE		12000 6100		1	NEW		U	B/O			
✓ 110988		AERIAL POWER EXT CABLE		12000 6120		1	NEW		U	B/O			
✓ 110989		AERIAL RELAY		12000 6130		1	NEW		U	B/O			
✓ SP10864		SPIROL SPACER		12000 6140		2	NEW		U	B/O			
✓ SP10263		M6 PWEL S/S		12000 6150		2	NEW		U	B/O			
✓ SP10676		M6 LOCKNUT S/S		12000 6160		2	NEW		U	B/O			
✓ SP10863	SPACER	ABOVE FIXINGS FIX 110972 TO BDY		12000 6170		2	NEW		U	B/O			
✓ 111291	1	Antenna Kit Comp.		12000 6180		1	SERVICE ONLY			B/O			
✓ 111292	1	REPLACEMENT MAST.		12000 6190		1	"			"			

PROCESSED BY:

FO 408 7/91

ENGINEERING CHANGE AUTHORITY SPECIFICATION SHEET

EC NO: 3580

SHEET 3 OF 5

CHECKER'S SIGNATURE

DRAUGHTSMAN'S SIGNATURE

DATE

ASSY. SUPPLIER ATT NO.

PART NAME & PARTICULARS OF CHANGE

DRG LVL

PART NUMBER

MODEL INDICATIONS

REF OFF

SUPERSEDES

S.D. E.R. STATUS

STOCK DISP

SOURCE

Interch. Affected

New Old

Services

Old New

REF. NOTES

PROCESSED BY:

ENGINEERING CHANGE AUTHORITY SPECIFICATION SHEET										EC NO: 3580			
CHECKER'S SIGNATURE		DRAUGHTSMAN'S SIGNATURE			DATE			SHEET 4 OF 5					
PART NUMBER	DRG LVL	PART NAME & PARTICULARS OF CHANGE	SUPPLIER PT NO	DR	MODEL INDICATIONS	REF OFF	NO	SUPERSEDES	S.D. E.R. STATUS	STOCK DISP	SOURCE	Interch. Affected	New Old SERVICES
		DELETIONS TO UPG 37											
110046		AERIAL ASSY			12000 6355	1				U	B/O	YES	NO NO
110045		BODY SEALING SLEEVE			12000 6360	1				U	B/O	YES	NO NO
110047		GROMMET			12000 6365	1				U	B/O	YES	NO NO
110658		AERIAL EXT CABLE			12000 6357	1				U	B/O	YES	NO NO
		DELETION TO UPG 62											
110591	1	ASSY FRT FENDER LH			12000 50	1			R	U	M	NO	YES YES
110593	1	FRT FENDER LH			12000 100	1			R	U	M	MO	YES YES
110590	1	ASSY FRT FENDER RH			12000 450	1			R	U	M	YES	NO NO
110592	1	FRT FENDER RH			12000 500	1			R	U	M	YES	NO NO
		LEFT IN FOR MABLE EAST											
		DELETIONS TO UPG 78											
105515	4	ENG INDUCTION GRILL LH			12000 13800	1				U	B/O	YES	NO NO
REF. NOTES													
PROCESSED BY:													

ENGINEERING CHANGE AUTHORITY SPECIFICATION SHEET

EQ NO: 3580

SHEET 5 OF 5

CHECKER'S SIGNATURE

DRAUGHTSMAN'S SIGNATURE

DATE

PART NUMBER	DRG LVL	PART NAME & PARTICULARS OF CHANGE	SUPPLIER PT NO	DR	MODEL INDICATIONS	REF	NO OFF	SUPERSEDES	S.D. E.R. STATUS	STOCK DISP	SOURCE	Interch. Affected	New SERVICES Old	Old New
106291		DELETIONS TO UPG 89			12000 9901		1							
		GROMMET								UE	B/O	NO	YES	NO
		REVISED												
105514/5	5	ENG INDUCTION GRILL R/LH			12000		1/1							
		WITH THE DELETION OF 105515	105514	NO	LONGER HANDED									
106618	6	ELECT. COMP. CHASSIS L.H.	106825		12000		1	ISSUE 5						
108100	10	PNL RR QTR FIXING			12000		1	ISSUE 4			M			
108101	5	FRT FENDER FIXING			12000		1	ISSUE 4			M			
106126	6	TOP TRAY HOLES MASTER			12000		1	ISSUE 5			M			
106125	6	LOWER HOLES MASTER			12000		1	ISSUE 5			M			
106349	4	VACUUM SYST A/C UNIT			12000						M			

REF. NOTES 0 DRG WITH EC. 3636.

PROCESSED BY: